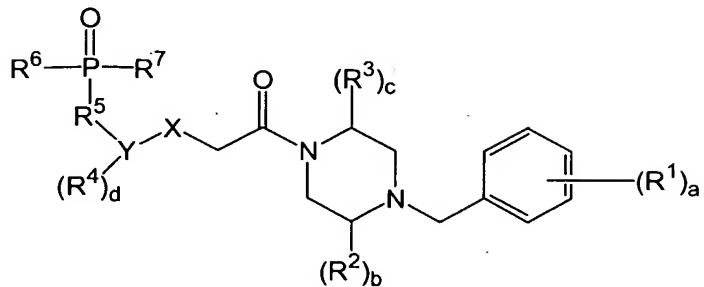


CLAIMS

1. A compound of the Formula I,

5



a prodrug thereof, or a pharmaceutically acceptable salt of the compound or the prodrug thereof; wherein,

10 a = 0, 1, 2, 3, 4 or 5;
 b = 0, 1 or 2;
 c = 0, 1 or 2;
 d = 0, 1, 2, 3 or -4;
 X is O, S, CH₂ or NR⁶;
15 Y is (C₆-C₁₀)aryl or (C₂-C₉)heteroaryl;
 each R¹ is independently: hydroxy, halo, (C₁-C₈)alkyl optionally substituted with 1 to 3 fluorine atoms, (C₁-C₈)alkoxy optionally substituted with 1-3 fluorine atoms, HO(C₁-C₈)alkyl-, cyano, amino, H₂N(C₁-C₈)alkyl-, carboxy, acyl, (C₁-C₈)alkyl(C=O)(C₁-C₈)alkyl-, H₂N(C=O)-, or H₂N(C=O)(C₁-C₈)alkyl-;
20 each R² and R³ are independently: oxo, (C₁-C₈)alkyl optionally substituted with 1-3 fluorine atoms, (C₃-C₈)cycloalkyl-, (C₃-C₈)cycloalkyl-(C₁-C₈)alkyl-, (C₆-C₁₀)aryl-, (C₆-C₁₀)aryl(C₁-C₈)alkyl-, HO(C₁-C₈)alkyl-, (C₁-C₈)alkyl-O-(C₁-C₈)alkyl-, H₂N(C₁-C₈)alkyl-, (C₁-C₈)alkyl-NH-(C₁-C₈)alkyl-, [(C₁-C₈)alkyl]₂N-(C₁-C₈)alkyl-, (C₂-C₉)heterocyclyl(C₁-C₈)alkyl-, (C₁-C₈)alkyl(C=O)NH(C₁-C₈)alkyl-, (C₁-C₈)alkyl-O-(C=O)
25 NH (C₁-C₈)alkyl-, H₂N(C=O)NH(C₁-C₈)alkyl-, (C₁-C₈)alkyl-SO₂-NH(C₁-C₈)alkyl-, (C₂-C₉)heteroaryl(C₁-C₈)alkyl-, H₂N(C=O), or H₂N(C=O)(C₁-C₈)alkyl-;
 each R⁴ is independently: HO-, halo-, NC-, HO(C=O)-, H₂N-, (C₁-C₈)alkylNH-, [(C₁-C₈)alkyl]₂N-, (C₁-C₈)alkyl-, optionally substituted with 1-3 fluorine atoms, (C₁-C₈)alkoxy optionally substituted with 1-3 fluorine atoms, HO(C₁-C₈)alkyl-, (C₁-C₈)alkyl-

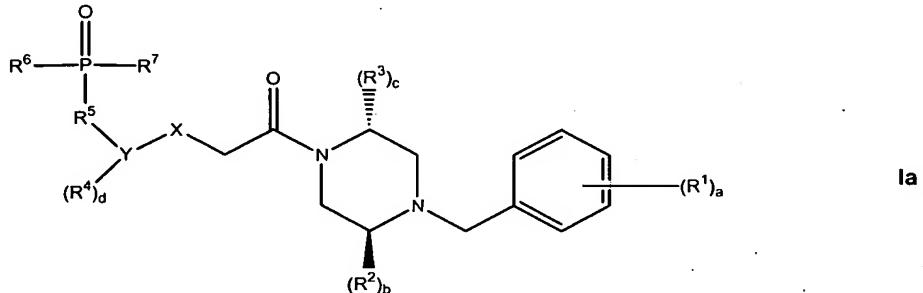
O-(C₁-C₈)alkyl-, H₂N(C₁-C₈)alkyl--, (C₁-C₈)alkylNH(C₁-C₈)alkyl-, [(C₁-C₈)alkyl]N(C₁-C₈)alkyl-; (C₁-C₈)alkyl(C=O)-, (C₁-C₈)alkyl(C=O)(C₁-C₈)alkyl-, (C₆-C₁₀)aryl-, (C₂-C₉)heteroaryl-, (C₆-C₁₀)aryloxy-, H₂N(C=O)-, H₂N(C=O)(C₁-C₈)alkyl-, (C₁-C₈)alkylNH(C=O)-, (C₁-C₈)alkyl-NH(C=O)(C₁-C₈)alkyl-, [(C₁-C₈)alkyl]N(C=O)-, [(C₁-C₈)alkyl]N(C=O)(C₁-C₈)alkyl-, (C₃-C₈)cycloalkyl-, (C₁-C₈)alkylSO₂-, NC(C₁-C₈)alkyl-, (C₁-C₈)alkyl(C=O)NH-, H₂N(C=O)NH- or H₂N(C=O)NH(C₁-C₈)alkyl-;

5 R⁵ is a bond or a (C₁-C₈)alkyl-;

R⁶ is independently: hydroxy, amine or (C₁-C₈)alkyl-NH-; and

R⁷ is independently: hydrogen, hydroxyl, (C₁-C₈)alkoxy- or (C₁-C₈)alkyl-.

10 2. A compound according to Claim 1, wherein the compound of Formula I has the stereochemistry shown in Formula Ia



15 wherein a, b, c, X, Y, R¹, R², R³, R⁴, R⁵, R⁶ and R⁷ are as described above.

3. A compound according to Claim 1, wherein R¹ is: hydroxy, halo, cyano, (C₁-C₈)alkyl- optionally substituted with 1-3 fluorine atoms, or (C₁-C₈)alkoxy optionally substituted with 1-3 fluorine atoms.

4. A compound according to Claim 1, wherein R⁴ is hydroxyl, cyano, (C₁-C₈)alkyl- optionally substituted with 1-3 fluorine atoms, (C₁-C₈)alkoxy optionally substituted with 1-3 fluorine atoms, (C₁-C₈)alkyl(C=O)- or halo-.

20 5. A compound according to Claim 1, wherein X is O and R⁵ is (C₁-C₃)alkyl-.

6. A compound according to Claim 1, wherein R² and R³ are each independently: (C₁-C₈)alkyl-, optionally substituted with 1-3 fluorine atoms; (C₃-C₈)cycloalkyl-; (C₃-C₈)cycloalkyl-(C₁-C₈)alkyl-; (C₆-C₁₀)aryl-; (C₆-C₁₀)aryl(C₁-C₈)alkyl-; HO(C₁-C₈)alkyl-; H₂N(C₁-C₈)alkyl-; (C₂-C₉)heterocyclyl(C₁-C₈)alkyl-; (C₁-C₈)alkyl-O-(C=O)NH(C₁-C₈)alkyl-; H₂N(C=O)NH(C₁-C₈)alkyl-; (C₁-C₈)alkyl-SO₂NH(C₁-C₈)alkyl-; 25 (C₂-C₉)heteroaryl(C₁-C₈)alkyl-; H₂N(C=O)- or H₂N(C=O)(C₁-C₈)alkyl-.

7. A compound according to Claim 6, wherein R² and R³ are each independently (C₁-C₈)alkyl-, optionally substituted with 1-3 fluorine atoms; or (C₃-C₈)cycloalkyl-.

8. A compound according to Claim 1, wherein

5 R¹ is: hydroxy, halo, cyano, (C₁-C₈)alkyl optionally substituted with 1-3 fluorine atoms, or (C₁-C₈)alkoxy- optionally substituted with 1-3 fluorine atoms; R² and R³ are each independently (C₁-C₈)alkyl, optionally substituted with 1-3 fluorine atoms; or (C₃-C₈)cycloalkyl-;

10 R⁴ is HO-, NC-, (C₁-C₈)alkyl- optionally substituted with 1-3 fluorine atoms, (C₁-C₈)alkoxy optionally substituted with 1-3 fluorine atoms, (C₁-C₈)alkyl(C=O)- or halo-;

X is O; and

R⁵ is (C₁-C₃)alkyl-.

9. A compound according to Claim 1, wherein the compound is:

15 (5-Chloro-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonic acid;

(5-Chloro-2-{2-[4-(4-fluoro-benzyl)-(2R)-2-methyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonic acid;

(5-Chloro-2-{2-[(2R)-2-ethyl-4-(4-fluoro-benzyl)-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonic acid;

20 (5-Bromo-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonic acid;

(5-Bromo-2-{2-[4-(4-fluoro-benzyl)-(2R)-2-methyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonic acid;

25 [2-(5-Chloro-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-phenyl)-ethyl]-phosphonic acid;

[2-(5-Chloro-2-{2-[4-(4-fluoro-benzyl)-(2R)-2-methyl-piperazin-1-yl]-2-oxo-ethoxy}-phenyl)-ethyl]-phosphonic acid;

[2-(5-Bromo-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-phenyl)-ethyl]-phosphonic acid;

30 [2-(5-Bromo-2-{2-[4-(4-fluoro-benzyl)-(2R)-2-methyl-piperazin-1-yl]-2-oxo-ethoxy}-phenyl)-ethyl]-phosphonic acid;

(5-Chloro-2-{2-[4-(4-chloro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonic acid;

(5-Chloro-2-{2-[4-(4-chloro-benzyl)-(2R)-2-methyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonic acid;

(5-Bromo-2-{2-[4-(4-chloro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonic acid;

5 (5-Bromo-2-{2-[4-(4-chloro-benzyl)-(2R)-2-methyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonic acid;

(5-Chloro-2-{2-[4-(3,4-difluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonic acid;

10 (5-Chloro-2-{2-[4-(3,4-difluoro-benzyl)-(2R)-2-methyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonic acid;

(5-Bromo-2-{2-[4-(3,4-difluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonic acid;

(5-Bromo-2-{2-[4-(3,4-difluoro-benzyl)-(2R)-2-methyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonic acid;

15 [2-(5-Chloro-2-{2-[4-(4-chloro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-phenyl)-ethyl]-phosphonic acid;

[2-(5-Bromo-2-{2-[4-(4-chloro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-phenyl)-ethyl]-phosphonic acid;

[2-(5-Chloro-2-{2-[4-(3,4-difluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-phenyl)-ethyl]-phosphonic acid;

20 [2-(5-Bromo-2-{2-[4-(3,4-difluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-phenyl)-ethyl]-phosphonic acid;

[2-(5-Chloro-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-pyridin-3-ylmethyl)-phosphonic acid;

25 (5-Bromo-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-pyridin-3-ylmethyl)-phosphonic acid;

[2-(5-Chloro-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-pyridin-3-yl)-ethyl]-phosphonic acid;

[2-(5-Bromo-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-pyridin-3-yl)-ethyl]-phosphonic acid;

30 (5-Chloro-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphinic acid;

(5-Chloro-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-methyl-phosphinic acid;

(5-Chloro-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-ethyl-phosphinic acid;

(5-Chloro-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonic acid monomethyl ester;

5 (5-Chloro-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonic acid monoethyl ester;

(5-Chloro-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-ethyl- phosphonamidic acid;

10 (5-Chloro-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)- phosphonamidic acid monomethyl ester; or

(5-Chloro-2-{2-[4-(4-fluoro-benzyl)-(2R,5S)-2,5-dimethyl-piperazin-1-yl]-2-oxo-ethoxy}-benzyl)-phosphonamidic acid monoethyl ester.

15 10. A pharmaceutical composition comprising a therapeutically effective amount of a compound according to Claim 1, a prodrug thereof or a pharmaceutically acceptable salt of the compound or the prodrug, and a pharmaceutically acceptable diluent or carrier.

20 11. A therapeutic method of inhibiting MIP-1 α and/or RANTES from binding to the receptor CCR1 in a mammal, including a human, comprising administering to a mammal in need of such treatment a therapeutically effective amount of a compound according to Claim 1.

12. A method of treating a condition mediated by inhibiting MIP-1 α and/or RANTES from binding to the receptor CCR1, comprising administering to a mammal in need of such treatment a therapeutically effective amount of a compound according to Claim 1.

25 13. The method according to Claim 12, wherein the condition treated or prevented is selected from autoimmune diseases; fibrosis; allergic conditions; acute and chronic lung inflammation; atherosclerosis; Alzheimer's disease; vascular inflammation resulting from tissue transplant or during restenosis; acute and chronic inflammatory conditions; acute or chronic transplant rejection; HIV infectivity; 30 granulomatous diseases; conditions associated with leptin production; sequelae associated with cancer; tissue damage caused by inflammation induced by infectious agents; viral inflammation of the lung or liver; gastrointestinal inflammation; inflammation resulting from bacterial meningitis, HIV-1, HIV-2, HIV-3, cytomegalovirus, adenoviruses, Herpes viruses, fungal meningitis, lyme disease, or

malaria; rheumatoid arthritis; Takayasu arthritis; psoriatic arthritis; ankylosing spondylitis; type I diabetes (recent onset); lupus; inflammatory bowel disease; Crohn's disease; optic neuritis; psoriasis; multiple sclerosis; polymyalgia rheumatica; uveitis; thyroiditis; vasculitis; pulmonary fibrosis; idiopathic pulmonary fibrosis;

5 interstitial pulmonary fibrosis; fibrosis associated with end-stage renal disease; fibrosis caused by radiation; tubulointerstitial fibrosis; subepithelial fibrosis; scleroderma; progressive systemic sclerosis; hepatic fibrosis; primary and secondary biliary cirrhosis; asthma; contact dermatitis; atopic dermatitis; chronic bronchitis; chronic obstructive pulmonary disease; adult Respiratory Distress Syndrome;

10 Respiratory Distress Syndrome of infancy; immune complex alveolitis; restenosis following angioplasty and/or stent insertion; synovial inflammation caused by arthroscopy, hyperuremia, or trauma; osteoarthritis; ischemia reperfusion injury; glomerulonephritis; nasal polyosis; enteritis; Behcet's disease; preeclampsia; oral lichen planus; Guillain-Barre syndrome; xeno-transplantation rejection; sarcoidosis;

15 leprosy; tuberculosis; obesity; cachexia; anorexia; type II diabetes; hyperlipidemia; hypergonadism; sequelae associated with multiple myeloma; viral-induced encephalomyelitis or demyelination; viral inflammation of the lung or liver caused by influenza or hepatitis; and *H. pylori* infection.

14. A therapeutic method of treating a condition mediated by inhibiting the

20 production of metalloproteinases and cytokines at inflammatory sites comprising administering to a mammal, including a human, in need of such treatment a therapeutically effective amount of a compound according to Claim 1.

15. The method according to Claim 14, wherein the condition treated is joint tissue damage, hyperplasia, pannus formation, bone resorption, hepatic failure,

25 Kawasaki syndrome, myocardial infarction, acute liver failure, septic shock, congestive heart failure, pulmonary emphysema or dyspnea associated therewith.